

FIRE SHIELD;
 'S' DIMENSION VARIES MAINTAINING
 'X' mm ALL ROUND TO THE REAR

1" TOP = 10mm (± 2mm)

2" TOP = 35mm (± 2mm)

3" TOP = 60mm (± 2mm)

4" TOP = 85mm (± 2mm)

PTC DAMPERS HAVE 2" TOPS

NOTES:

1.2mm FLANGE ON ACCESS SIDE.

SIDE FLANGES, JOGGLE FOLDED EACH END, FURTHER FIXED TO TOP AND BOTTOM FLANGES, BY MEANS OF SELF PIERCING RIVETS.

ALL FLANGE TO DAMPER CASING WELDS. MUST BE 6-10mm STITCH WELDS, IN EACH CORNER, 125mm (MAX) CENTERS, ON FRONT ONLY.

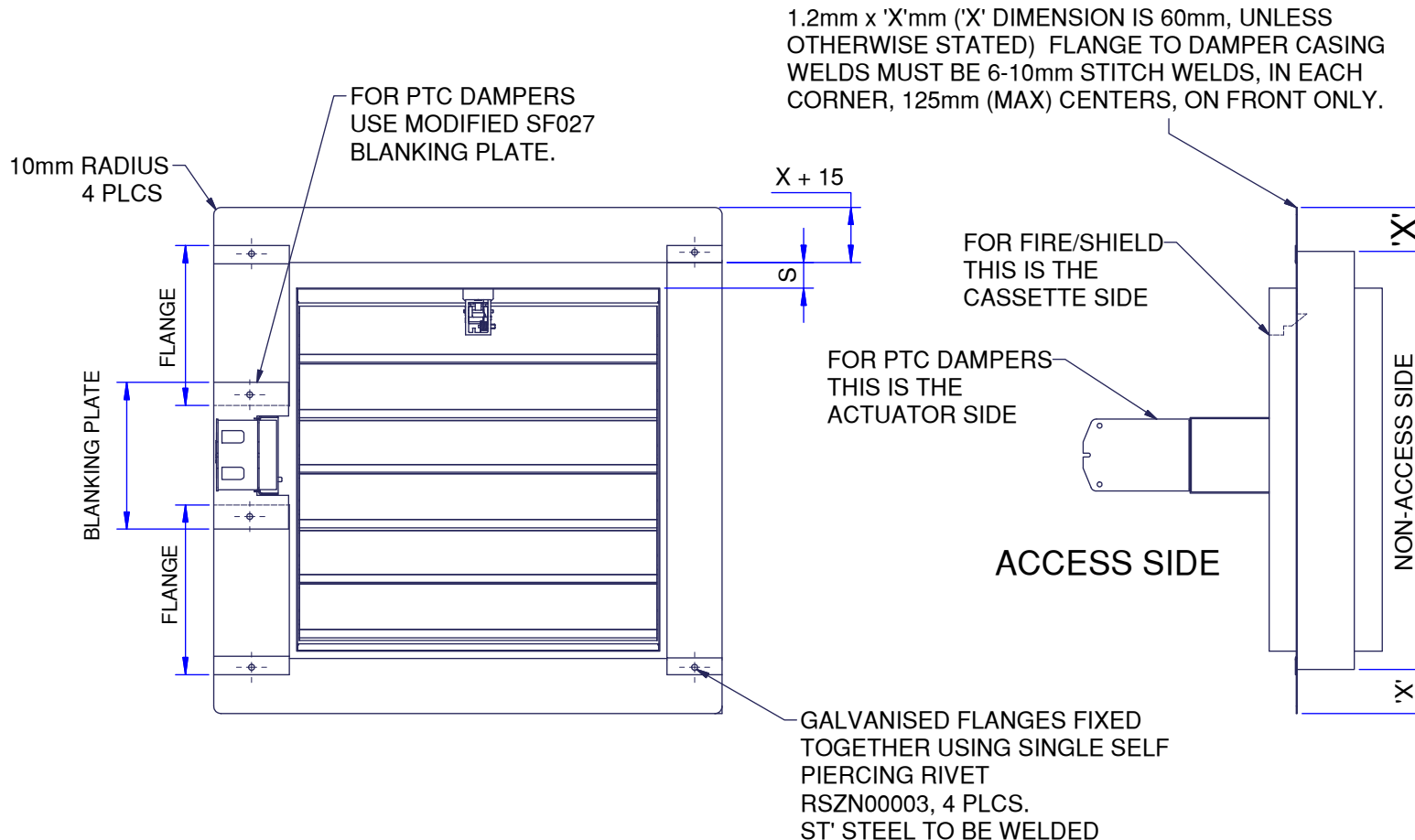
FOR PTC "NON-ACCESS" FLANGE REFER TO DRAWING AA/F9811
 FOR FIRE SHIELD "ACCESS SIDE" FLANGE PLEASE REFER TO DRAWING AA/F10368

THIS DRAWING REPLACES DRAWINGS; AA/F 1349 & AA/F 9462

FOR TESTED INSTALLATION METHOD REFER TO DRAWINGS SF029 & SF030.

THIS METHOD WOULD BE SUBJECT TO THE SCRUTINY AND APPROVAL FROM THE RELEVANT DISTRICT SURVEYOR / LOCAL AUTHORITY PRIOR TO ORDERING. THIS DRAWING IS NOT INTENDED TO ENDORSE THE ARRANGEMENT AS BEING SUITABLE FOR IT'S INTENDED APPLICATION.

THE INFORMATION SHOWN IS SUBJECT TO CHANGE WITHOUT NOTICE DUE TO CONTINUING RESEARCH AND DEVELOPMENT.



| Rev | Change | Dates |
|---|---------------------|------------|
| A | FLANGE CONSTRUCTION | 11/05/2009 |
| Drawn by S.W. | | 14/03/2006 |
| Checked by H.T. | | 04/08/2009 |
| Approved by M.B. | | 05/08/2009 |
| Customer | | |
| Project | | |
| Description G.A. FOR 1.2mm GAUGE FLANGE ACCESS SIDE | | |
| Drawing No. AA/F 9812 | | Revision A |