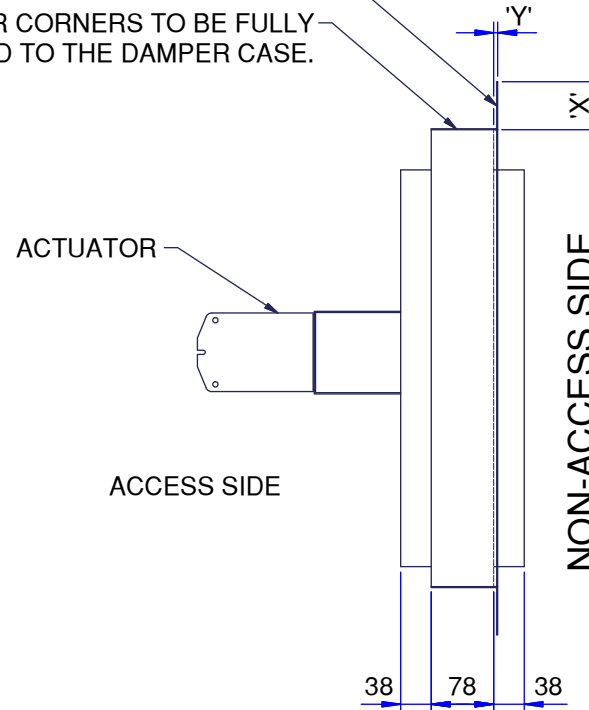
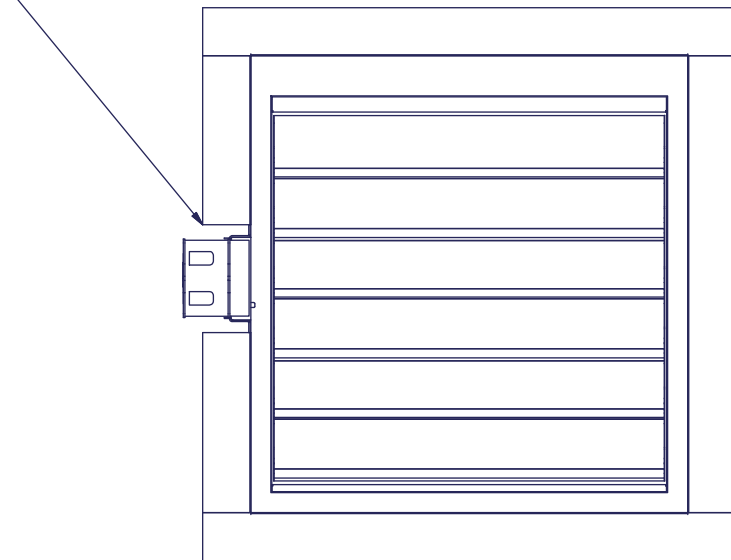


1.2mm x 78mm (+ 'Y' mm. 'Y' DIMENSION IS 5mm, MINIMUM, UNLESS OTHERWISE STATED) x 'X' mm ('X' DIMENSION IS 60mm, UNLESS OTHERWISE STATED) UPSTAND ANGLE FLANGE TO BE TACK WELDED TO THE DAMPER OUTER CASING (150mm CTRS, 50mm MAX FROM ENDS) ON ALL FOUR SIDES.

ANGLE FLANGE TO STOP SHORT, EITHER SIDE OF PTC INTERFACE SHROUD, AS SHOWN. BLANKING OFF LOCAL TO INTERFACE SHROUD IS REQUIRED, ON SITE, BY OTHERS.

ALL FOUR CORNERS TO BE FULLY WELDED TO THE DAMPER CASE.



THIS METHOD WOULD BE SUBJECT TO THE SCRUTINY AND APPROVAL FROM THE RELEVANT DISTRICT SURVEYOR / LOCAL AUTHORITY PRIOR TO ORDERING. BLANKING OFF LOCAL TO INTERFACE SHROUD IS REQUIRED, ON SITE, BY OTHERS.

THIS DRAWING IS NOT INTENDED TO ENDORSE THE ARRANGEMENT AS BEING SUITABLE FOR IT'S INTENDED APPLICATION.

THE INFORMATION SHOWN IS SUBJECT TO CHANGE WITHOUT NOTICE DUE TO CONTINUING RESEARCH AND DEVELOPMENT.

FOR FIRE SHIELD "NON-ACCESS" FLANGE REFER TO DRAWING AA/F10368 "ACCESS SIDE" FLANGE PLEASE REFER TO DRAWING AA/F9812

THIS DRAWING REPLACES DRAWINGS; AA/F 1349 & AA/F 9462.

FOR TESTED INSTALLATION METHOD REFER TO DRAWINGS SF029 & SF030.

Rev	Change	Dates
A	NEW DRAWING FOR FIRE SHIELD AAF10368	11/05/2009
Drawn by	S.W.	14/03/2006
Checked by	H.T.	04/08/2009
Approved by	M.B.	05/08/2009
Customer		
Project		

Description
 G.A. FOR 1.2mm GAUGE ANGLE FLANGE NON-ACCESS SIDE PTC DAMPERS

Drawing No. AA/F 9811
 Revision A