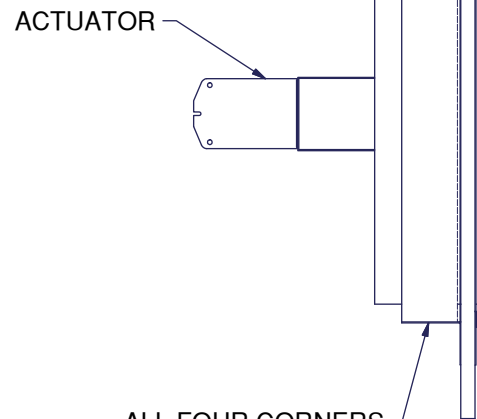


1.2mm x 83mm x X ('X' DIMENSION IS 60mm UNLESS OTHERWISE STATED)
 ANGLE FLANGE TO BE TACK WELDED TO THE DAMPER OUTER CASING (150mm CTRS, 50mm MAX FROM ENDS) ON ALL FOUR SIDES



ANGLE FLANGE TO STOP SHORT, EITHER SIDE OF PTC INTERFACE SHROUD, AS SHOWN. BLANKING OFF LOCAL TO INTERFACE SHROUD IS REQUIRED, ON SITE, BY OTHERS.

ALL FOUR CORNERS TO BE FULLY WELDED TO THE DAMPER CASE.

NOTES:
 1.2mm ANGLE FLANGE OFFSET FROM DAMPER CASING ON NON-ACCESS SIDE.
 FOR GALVANISED DAMPERS USE CSNN01768 M/STEEL ANGLE CLEATS
 FOR 430 & 316 ST' STEEL DAMPERS USE CUNN02614 316 ST' STEEL ANGLE CLEATS
 THIS METHOD WOULD BE SUBJECT TO THE SCRUTINY AND APPROVAL FROM THE RELEVANT DISTRICT SURVEYOR / LOCAL AUTHORITY PRIOR TO ORDERING. THIS DRAWING IS NOT INTENDED TO ENDORSE THE ARRANGEMENT AS BEING SUITABLE FOR ITS INTENDED APPLICATION.

THE INFORMATION SHOWN IS SUBJECT TO CHANGE WITHOUT NOTICE DUE TO CONTINUING RESEARCH AND DEVELOPMENT.

Rev	Change	Dates
D	NEW FLANGE DESIGN	14/10/2009
C	TITLE CHANGED	19/04/2006
B	25mm RETURN REMOVED FROM NOTES & CLEAT UPDATED	24/01/2006
A	INFORMATION UPDATED	12/02/2001
Drawn by S.W.		14/10/2009
Checked by H.T.		30/10/2009
Approved by S.W.		30/10/2009
Customer		
Project		

Description	
G.A. FOR PTC DAMPERS IN A FIRE CURTAIN	
Drawing No.	Revision
AA/F6021	D