



1.2mm x 'X'mm ('X' DIMENSION IS 60mm, UNLESS OTHERWISE STATED) FLANGE TO DAMPER CASING WELDS MUST BE 6-10mm STITCH WELDS, IN EACH CORNER, 125mm (MAX) CENTERS, ON FRONT ONLY.

'S' DIMENSION VARIES MAINTAINING 'X'mm ALL ROUND TO THE REAR

- 1" TOP = 10mm (± 2mm)
- 2" TOP = 35mm (± 2mm)
- 3" TOP = 60mm (± 2mm)
- 4" TOP = 85mm (± 2mm)

NOTES:

1.2mm FLANGE ON NON-ACCESS SIDE.

SIDE FLANGES, JOGGLE FOLDED EACH END, FURTHER FIXED TO TOP AND BOTTOM FLANGES, BY MEANS OF SELF PIERCING RIVETS.

FOR GALVANISED DAMPERS USE CSNN01768 M/STEEL ANGLE CLEATS
 FOR 430 & 316 ST' STEEL DAMPERS USE CUNN02614 316 ST' STEEL ANGLE CLEATS

THIS METHOD WOULD BE SUBJECT TO THE SCRUTINY AND APPROVAL FROM THE RELEVANT DISTRICT SURVEYOR / LOCAL AUTHORITY PRIOR TO ORDERING. THIS DRAWING IS NOT INTENDED TO ENDORSE THE ARRANGEMENT AS BEING SUITABLE FOR IT'S INTENDED APPLICATION.

THE INFORMATION SHOWN IS SUBJECT TO CHANGE WITHOUT NOTICE DUE TO CONTINUING RESEARCH AND DEVELOPMENT.

Rev	Change	Dates
D	NEW FLANGE DESIGN	04/06/2009
C	CLEAT REVISED 25mm RETURN REMOVED	24/01/2006
B	INFO UPDATED	12/02/2001
A	SHRINK WRAP NOTE ADDED	19/03/1993
Drawn by M.T.		27/06/1991
Checked by H.T.		04/08/2009
Approved by M.B.		05/08/2009
Customer		
Project		

Description	
G.A. FOR FIRE SHIELD IN A FIRE CURTAIN	
Drawing No.	Revision
AA/F1351	D