Draw No. AA/F10369	Rev.	DIMENSIONS IN MILLIMETRES	DO NOT SCALE

actionair

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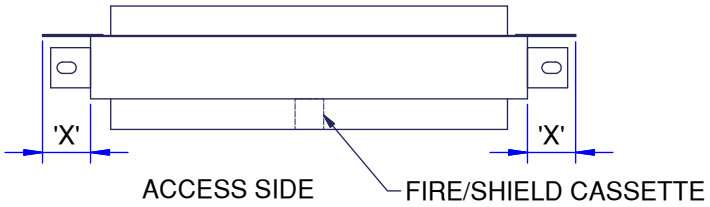
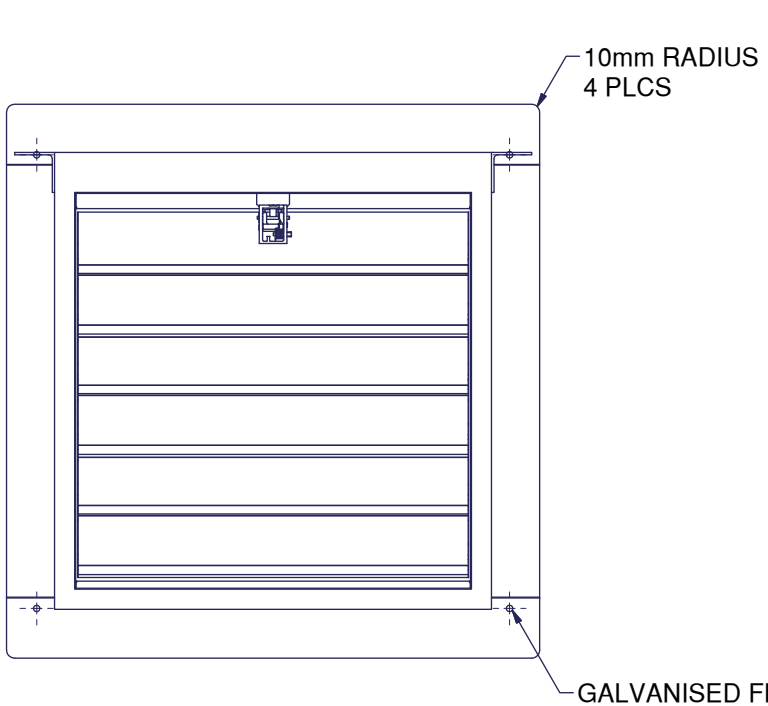
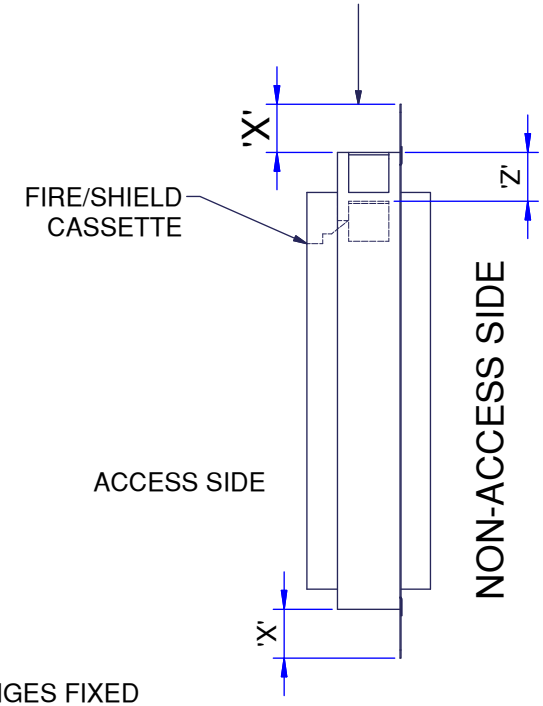
NON-ACCESS SIDE



1.2mm x 'X'mm ('X' DIMENSION IS 60mm, UNLESS OTHERWISE STATED) FLANGE TO DAMPER CASING WELDS MUST BE 6-10mm STITCH WELDS, IN EACH CORNER, 125mm (MAX) CENTERS, ON FRONT ONLY.





NOTES:

PLEASE SPECIFY X & Z DIMENSIONS AT ORDER ENTRY LEVEL.

FOR GALVANISED DAMPERS USE CSNN01768 M/STEEL ANGLE CLEATS
FOR 430 & 316 ST' STEEL DAMPERS USE CUNN02614 316 ST' STEEL ANGLE CLEATS

SIDE FLANGES, JOGGLE FOLDED EACH END, FURTHER FIXED TO TOP AND BOTTOM FLANGES, BY MEANS OF SELF PIERCING RIVETS.

ALL FLANGE TO DAMPER CASING WELDS. MUST BE 6-10mm STITCH WELDS, IN EACH CORNER, 125mm (MAX) CENTERS, ON FRONT ONLY.

FOR PTC **"NON-ACCESS"** FLANGE REFER TO DRAWING AA/F10187
"ACCESS SIDE" FLANGE PLEASE REFER TO DRAWING AA/F9564

FOR TESTED INSTALLATION METHOD REFER TO DRAWINGS SF029 & SF030.

THIS METHOD WOULD BE SUBJECT TO THE SCRUTINY AND APPROVAL FROM THE RELEVANT DISTRICT SURVEYOR / LOCAL AUTHORITY PRIOR TO ORDERING.
THIS DRAWING IS NOT INTENDED TO ENDORSE THE ARRANGEMENT AS BEING SUITABLE FOR IT'S INTENDED APPLICATION.
THE INFORMATION SHOWN IS SUBJECT TO CHANGE WITHOUT NOTICE DUE TO CONTINUING RESEARCH AND DEVELOPMENT.

Rev	Change	Dates

Drawn by	S.W.	11/05/2009
Checked by	H.T.	04/08/2009
Approved by	M.B.	05/08/2009
Customer		
Project		

Description
G.A. FOR 1.2mm GAUGE FLANGE & CLEATS
NON-ACCESS SIDE **FIRE/SHIELD**

Drawing No. Revision
AA/F10369

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