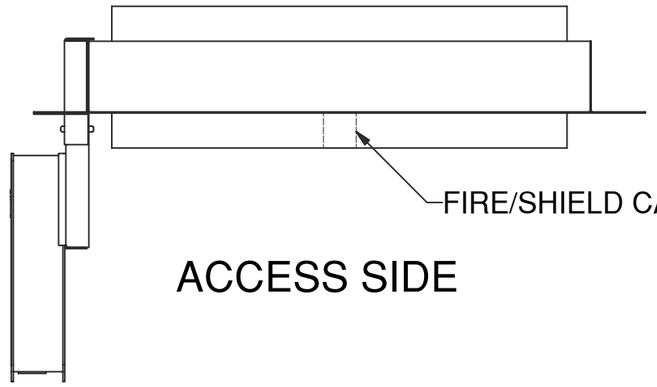
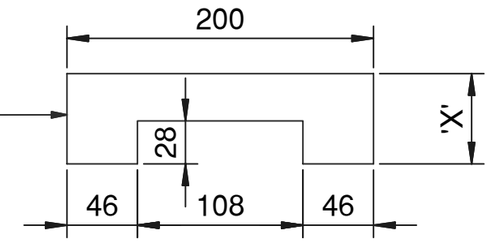
Draw No. AA/F 9812	Rev.	DIMENSIONS IN MILLIMETRES	DO NOT SCALE	

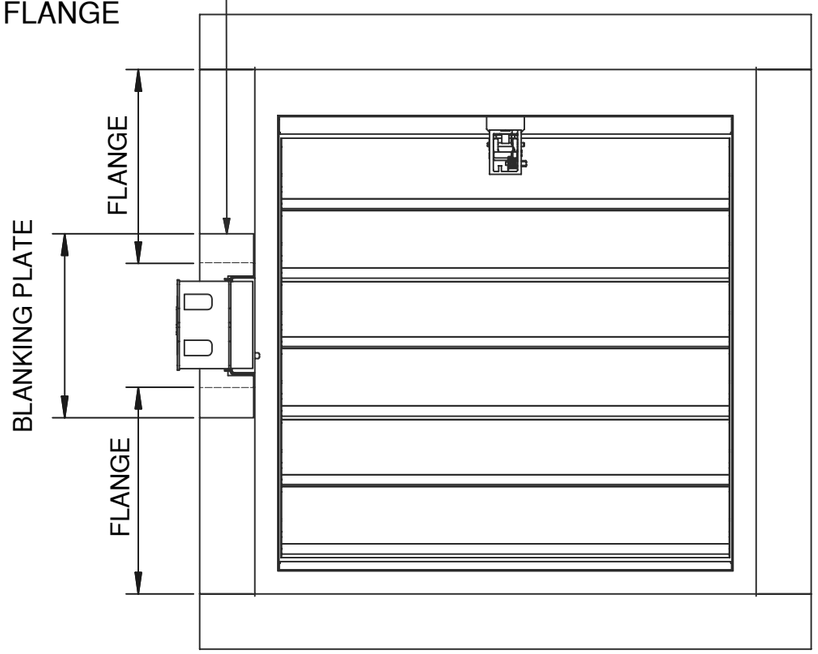
N0N-ACCESS SIDE



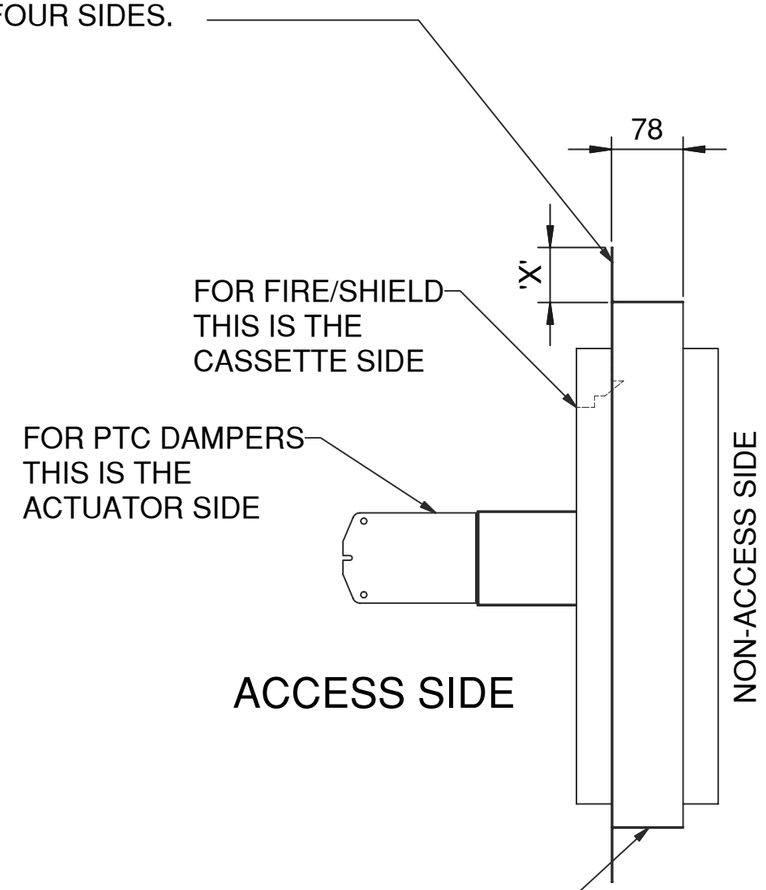
ACCESS SIDE



FOR PTC DAMPERS
USE MODIFIED SF027
BLANKING PLATE.
PLATE TACK
WELDED TO
ANGLE FLANGE



1.2mm x 78mm x 'X'mm ('X' DIMENSION IS 60mm, UNLESS OTHERWISE STATED) UPSTAND ANGLE FLANGE TO BE TACK WELDED FLUSH TO THE DAMPER OUTER CASING (EVERY 150mm CTR, 50mm MAX FROM ENDS) ON ALL FOUR SIDES.



ACCESS SIDE

ALL FOUR CORNERS TO BE FULLY
WELDED TO THE DAMPER CASE.

actionair
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THE INFORMATION SHOWN IS SUBJECT TO CHANGE WITHOUT NOTICE DUE TO CONTINUING RESEARCH AND DEVELOPMENT.

FOR ANGLE FLANGE TO "NON-ACCESS SIDE" PLEASE REFER TO DRAWING AA/F 9811

THIS DRAWING REPLACES DRAWINGS;
AA/F 1349 & AA/F 9462

FOR TESTED INSTALLATION METHOD REFER TO DRAWINGS SF029 & SF030.

Rev	Change	Dates

Drawn by	S.W.	14/03/2006
Checked by	P.C.C.	12/04/2006
Approved by	M.B.	12/04/2006
Customer		
Project		

Description
G.A. FOR 1.2mm GAUGE ANGLE FLANGE
ACCESS SIDE

Drawing No. AA/F 9812 Revision

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