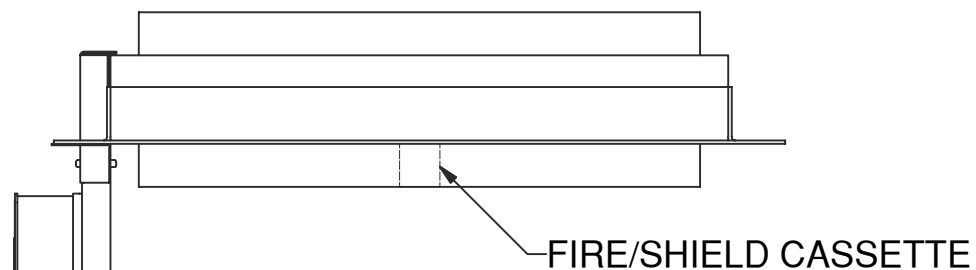


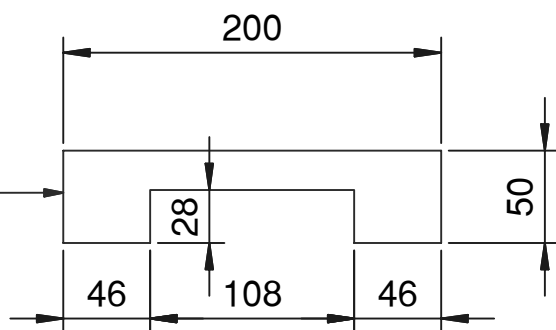
NON-ACCESS SIDE



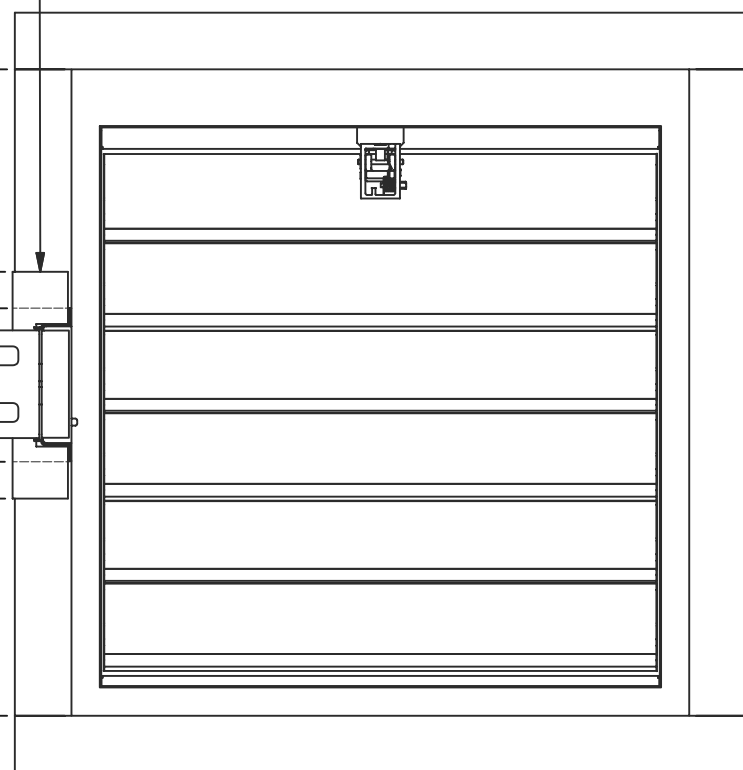
ACCESS SIDE

50mm x 50mm x 3mm, MILD STEEL ANGLE FLANGE TO BE TACK WELDED FLUSH TO THE DAMPER OUTER CASING (EVERY 150mm CTR, 50mm MAX FROM ENDS) ON ALL FOUR SIDES.

FOR PTC DAMPERS USE MODIFIED SF027 BLANKING PLATE. PLATE TACK WELDED TO ANGLE FLANGE

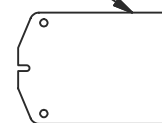


BLANKING PLATE
 FLANGE
 FLANGE



FOR FIRE/SHIELD THIS IS THE CASSETTE SIDE

FOR PTC DAMPERS THIS IS THE ACTUATOR SIDE



ACCESS SIDE

NON-ACCESS SIDE

ALL FOUR CORNERS TO BE FULLY WELDED TO THE DAMPER CASE.

THIS METHOD WOULD BE SUBJECT TO THE SCRUTINY AND APPROVAL FROM THE RELEVANT DISTRICT SURVEYOR / LOCAL AUTHORITY PRIOR TO ORDERING. THIS DRAWING IS NOT INTENDED TO ENDORSE THE ARRANGEMENT AS BEING SUITABLE FOR IT'S INTENDED APPLICATION.

THE INFORMATION SHOWN IS SUBJECT TO CHANGE WITHOUT NOTICE DUE TO CONTINUING RESEARCH AND DEVELOPMENT.

FOR ANGLE FLANGE TO "NON-ACCESS SIDE" PLEASE REFER TO DRAWING AA/F 7168

FOR TESTED INSTALLATION METHOD REFER TO DRAWINGS SF029 & SF030.

Rev	Change	Dates
A	VARIOUS s.w.	12/04/2006
Drawn by A.M.		11/10/2000
Checked by P.C.C.		12/04/2006
Approved by M.B.		12/04/2006

Customer
 Project

Description
 G.A. FOR 3mm GAUGE ANGLE FLANGE
ACCESS SIDE

Drawing No. **AA/F 7169** Revision **A**