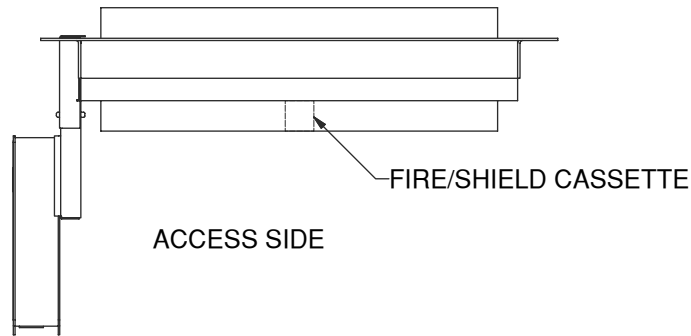




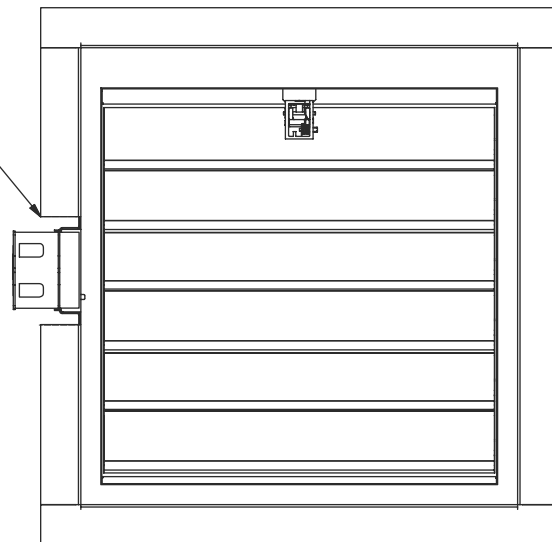
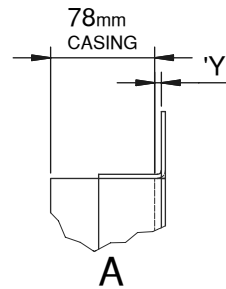
**NON-ACCESS SIDE**



FOR FIRE/SHIELD WELD FLANGE FLUSH TO REAR EDGE.  
 FOR PTC DAMPERS, WELD FLANGE OFFSET 'Y' mm ('Y' DIMENSION IS 5mm, (MINIMUM) UNLESS OTHERWISE STATED)

50mm x 50mm x 3mm, MILD STEEL ANGLE FLANGE TO BE TACK WELDED TO THE DAMPER OUTER CASING (EVERY 150mm CTR, 50mm MAX FROM ENDS) ON ALL FOUR SIDES.

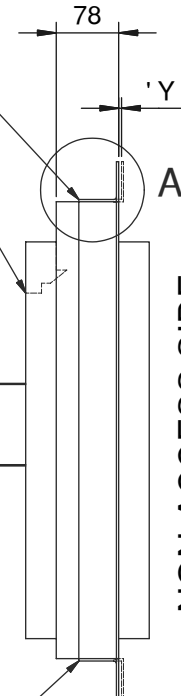
**FOR PTC DAMPERS ONLY;**  
 ANGLE FLANGE TO STOP SHORT, EITHER SIDE OF PTC INTERFACE, AS SHOWN. BLANKING OFF LOCAL TO INTERFACE SHROUD IS REQUIRED, ON SITE, BY OTHERS.



FOR FIRE/SHIELD THIS IS THE CASSETTE SIDE

FOR PTC DAMPERS THIS IS THE ACTUATOR SIDE

ACCESS SIDE



ALL FOUR CORNERS TO BE FULLY WELDED TO THE DAMPER CASE.

THIS METHOD WOULD BE SUBJECT TO THE SCRUTINY AND APPROVAL FROM THE RELEVANT DISTRICT SURVEYOR / LOCAL AUTHORITY PRIOR TO ORDERING. BLANKING OFF LOCAL TO INTERFACE SHROUD IS REQUIRED, ON SITE, BY OTHERS.

THIS DRAWING IS NOT INTENDED TO ENDORSE THE ARRANGEMENT AS BEING SUITABLE FOR IT'S INTENDED APPLICATION.

THE INFORMATION SHOWN IS SUBJECT TO CHANGE WITHOUT NOTICE DUE TO CONTINUING RESEARCH AND DEVELOPMENT.

FOR ANGLE FLANGE TO "ACCESS SIDE" PLEASE REFER TO DRAWING AA/F 7169

FOR TESTED INSTALLATION METHOD REFER TO DRAWINGS SF029 & SF030.

Rev	Change	Dates
B	VARIOUS s.w.	13/04/2006
A	WELD FLANGE OFFSET ALTERED	13/10/2004
Drawn by		A.M. 11/10/2000
Checked by		P.C.C. 18/04/2006
Approved by		M.B. 18/04/2006
Customer		
Project		

Description	
G.A. FOR 3mm GAUGE ANGLE FLANGE	
<b>NON-ACCESS SIDE</b>	
Drawing No.	Revision
AA/F 7168	B